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## HÜRNER WhiteLine EasyWeld 110 V2 (T)

EN

# HÜRNER

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HÜRNER EasyWeld 110 V2 depicted

	EasyWeld 110 V2 w/ horizontal adjustability and manual facing tool		EasyWeld 110 V2 w/ horizontal adjustability and power facing tool		EasyWeld 110 T w/ horizontal and vertical adjustability and power facing tool	
<b>230 V</b>	P/N	400-415-051 (metric)	P/N	400-415-052 (metric)	P/N	200-260-152 (metric)
	P/N	400-415-057 (IPS)	P/N	400-415-060 (IPS)	P/N	200-260-163 (IPS)
<b>110 V</b>	P/N	400-415-056 (metric)	P/N	400-415-059 (metric)	P/N	200-260-162 (metric)
	P/N	400-415-058 (IPS)	P/N	400-415-061 (IPS)	P/N	200-260-168 (IPS)
<b>Technical specifications</b>						
Operating range O.D. (mm)	20–110		20–110		20–110	
Operating range for jointing tees O.D. (mm)	-		-		20–90	
Power Supply	230 V / 110 V 50 Hz		230 V / 110 V 50 Hz		230 V / 110 V 50 Hz	
Rated power (W) heating element / facing tool	800 / -		800 / 560		800 / 560	
Weight machine assembled incl. base panel (kg)	14		14		14	
Weight machine without base panel (kg) (overhead welding operations)	9		9		9	
Reducer inserts 8 semi-circular jaws per size (mm)	20, 25, 32, 40, 50, 63, 75, 90		20, 25, 32, 40, 50, 63, 75, 90		20, 25, 32, 40, 50, 63, 75, 90	
Reducer inserts 8 semi-circular jaws per size (IPS)	½", ¾", 1", 1½", 2", 2½", 3"		½", ¾", 1", 1½", 2", 2½", 3"		½", ¾", 1", 1½", 2", 2½", 3"	
<b>Included standard delivery:</b>						
Basic machine chassis	■		■		■	
Mechanical facing tool w/ two-edge usable blade	■		-		-	
Power facing tool	-		■		■	
PTFE-coated heating element	■		■		■	
Tabletop stand for heating element	■		■		■	
Clamps for chassis, incl. horizontal adjustability	■		■		■	
Vertical adjustability	-		-		■	
HÜRNER transport case for machine, reducers, accessories	■		■		■	
<b>Optional accessories:</b>						
Welding neck support	P/N	400-460-000	P/N	400-460-000	P/N	200-260-063
Narrow-profile clamps LH	P/N	400-450-000	P/N	400-450-000	P/N	400-102-045
Narrow-profile clamps RH	P/N	400-451-000	P/N	400-451-000	P/N	400-102-044
Tabletop stand for facing tool	P/N	400-101-109	P/N	400-101-109	P/N	400-101-011

<sup>1)</sup> upon request

**Full mobility whatever the place of work – HÜRNER's Mobile Welding System EasyWeld 110 V2 (T)**

HÜRNER's EasyWeld 110 V2 (T) is your professional solution for butt-welding applications with PE, PP, PVDF and ECTFE<sup>1)</sup> pipes and fittings for all pressure ratios, from O.D. 20 through 110 mm. This system enables a unique way of handling that is simply unavailable anywhere else. For welding operations, it offers all the advantages of a mobile butt-welding system that is user-friendly and handy enough to be at home at any place, both on worksites and in workshops.

- The clamps on the machine chassis are available with horizontal adjustment as standard, while the EasyWeld 110 T also offers vertical adjustability, enabling optimum results in tee and segmented-bend welding applications.
- Its compact and lightweight design makes the HÜRNER EasyWeld 110 V2 (T) the optimum choice for overhead welding operations.

- The manufacture of fittings is possible thanks to the clamps on the chassis bilaterally swiveling by up to 15 deg. each (≠ 30 deg.). For tee jointing operations, clamps for the chassis are available that can be set at a 45 deg. angle.
- HÜRNER's EasyWeld 110 V2 (T) is constructed with a specifically designed frame. The machine as a whole with its frame is mounted on a heavy-duty, powder-coated base panel.
- For use in jointing tees and 90 deg. segmented bends, a HÜRNER EasyWeld 110 T model version with extended base panel is available.
- Especially for smaller component sizes, the optimum facing the system ensures, either with the mechanical manual or the electrical power facing tool, is due to the unique horizontal adjustment mechanics both facing tools feature. Both also ship with blades designed with two usable cutting edges.

- The tabletop stands available for the heating element and, optionally, the facing tool allow safe setting-down of the tool.
- The electronically controlled, PTFE-coated heating element features an integrated temperature control.
- Added protection during storage is achieved for the HÜRNER EasyWeld 110 V2 (T) with the high-spec transport case specifically designed for the welding system, with drawer-style inlays in which to set the reducers and the accessories.
- Of course, all systems are available optionally with narrow-profile clamps for the machine chassis. These clamps allow easy and user-friendly clamping of even the shortest pipes and fittings.



**Manual facing tool**

Part of the system's standard delivery is the perfectly ergonomically designed manual facing tool with the possibility of horizontal adjustment and a two-edge usable facing blade.



**Power facing tool**

The facing tool with electrical drive, too, features horizontal adjustability and a two-edge usable blade, all of which extend its useful life.



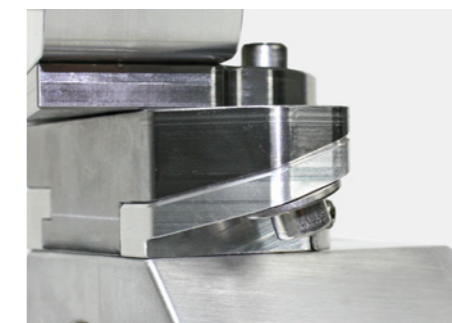
**Electr. controlled heating element**

The electronically controlled, PTFE-coated heating element features an integrated temperature control.



**Horizontal and vertical adjustability**

The left-hand clamp on the EasyWeld 110 V2 (T) chassis is included in a design that allows the adjustment in the horizontal dimension. The right-hand clamp of the EasyWeld 110 T also features vertical adjustment. These clamps will allow easy professional jointing of tees and elbows.



**Transport case**

This high-quality and heavy-duty transport case ensures safe storage of the machine for transport or shipping.